

**USE OF EXTRACTS AND COMPOUNDS OF PLANTS FROM THE ALLIUM
GENUS AS PRESERVATIVES FOR THE FOOD AND AGRIFOOD
INDUSTRY**

5 OBJECT OF THE INVENTION

The present specification relates to the use of extracts and compounds of plants from the *Allium* genus as antimicrobial (antibacterial and antifungal) preservatives for the food and agrifood industry the purpose of which is to be configured as a natural alternative to the systematic and abusive use of certain food preservatives, both in animal and in human foods, and also as a response to the extensive and intensive use of non-natural antimicrobial agents in agriculture, particularly in the post-harvest treatments of fruits, vegetables and other agrifood products.

FIELD OF THE INVENTION

This invention is applicable within the industry dedicated to the manufacture of preservatives and flavoring agents for the food and agrifood industry, particularly natural preservative products.

BACKGROUND OF THE INVENTION

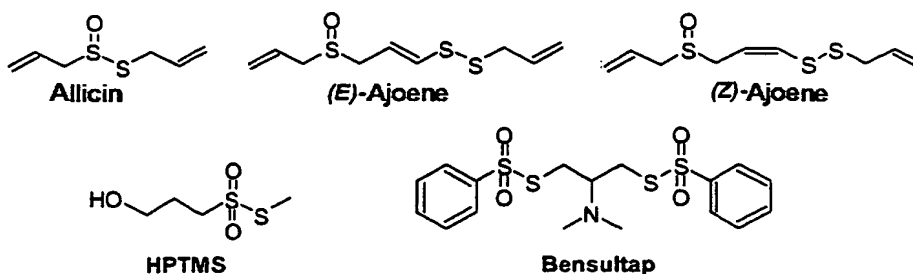
The odor of the spices belonging to this botanical genus are well known, and the most known ones are garlic (*Allium sativum* L.) and onions (*Allium cepa* L.), although there are other less known interesting ones as well such as leeks (*Allium ampeloprasum* L. Var. *porrum*), shallots (*Allium ascalonicum* auct.), wild garlic or ramson (*Allium ursinum* L.), chives (*Allium schoenoprasum* L.), etc. These plants have been known since ancient times for their strong odor, spicy flavor and striking physiological effects. In 1944 Cavallito and Bailey (1, 2) discovered some of the compounds responsible for these properties, isolated allicin

(allyl allylthiosulfinate) from garlic and demonstrated that this compound and some of its homologues are responsible for the antibacterial activity of garlic (1, 3) against strains of microorganisms pathogenic to man, and a patent was published as a result of this investigation (4).

Much more recent investigations have demonstrated that these products, thiosulfinates, decompose and/or are converted into other byproducts, such as thiosulfonates, sulfides, disulfides, sulfoxides, etc., which in turn have a variety of biological effects like the thiosulfinates, such as antithrombotic effects (5, 6), antimicrobial effects (7, 8), antioxidizing effects (9), insecticide effects (10, 11), etc. Nevertheless, the work and investigation regarding the application of these compounds in food as antimicrobial agents within foods is very scarce or almost inexistent, and there is no reference whatsoever to the antimicrobial treatment of foods susceptible to becoming contaminated on their surface by fungi or bacteria, such as cheeses, sausages/cold meats, fresh foods, pre-cooked foods, ready-to-serve foods, etc. There is reference to the use of garlic extracts in combination with other essential oils for use as an insecticide and antifungal in plants (12) and of *Allium tuberosum* rottler for the preservation of foods, and also as a fungicide for plants (13). None of these cases allude to the application of the extract on the surface of foods, whether alone or with food coating agents (edible or not) for the purpose of preserving the surface of the foodstuff free of the action of fungi and bacteria, as is the case of some types of pre-cooked foods, cheeses, etc., or fruits, vegetables and garden produce in post-harvest treatments so that these products reach the consumer in perfect consumption conditions and with a

good appearance.

Likewise, references to its use as antimicrobial agents in agricultural treatments (during harvest or post-harvest) are also very scarce (with the previously mentioned exception) or inexistent in some cases. In the case of natural thiosulfinates, or any of their decomposition products, there are few references in the literature for their possible use in agriculture. For example, allicin (1) and ajoene (2) were tested *in vitro* against several species pathogenic to vegetables (14). There are references to the antimicrobial activity of thiosulfonates obtained from the decomposition of thiosulfinates (15), (16), and this same type of products but only artificial, such as hydroxypropyl methyl thiosulfonate (HPMTS), and said compounds are used for the preservation of paints, varnishes and cooling tower waters (17), and other products with these same properties are in the experimental phase (16). There is another non-natural thiosulfonate, bensultap,



which has commercial use as an insecticide (10). The application of products isolated from plants of the *Allium* genus (such as garlic, onions, chives, leaks, etc.) or from their extracts, such as antimicrobial agents in foods or their use in agriculture (pre- and post-harvest) has not been thoroughly studied until now.

A very important aspect of food preservation is surface

contamination by fungi and bacteria. In cured foods, such as cheese and sausages, it is a real problem. European food legislation aims to resolve these problems by means of the use of preservatives (18),
5 (19), such as sorbic acid (E-200) and its salts (potassium salt E-202 and calcium salt E-203), benzoic acid (E-210) and its salts (sodium salt E-211, potassium salt E-212 and calcium salt E-233), parabens (ethyl *p*-hydroxybenzoate E-214 and its sodium salt E-
10 215, propyl *p*-hydroxybenzoate E-216 and its sodium salt E-217, methyl *p*-hydroxybenzoate E-218 and its sodium salt E-219), propionic acid (E-280) and its salts (sodium salt E-281, potassium salt E-282 and calcium salt E-283) and pimarin (E-235, a polyene macrolide
15 antibiotic). All these organic acids, phenols and their salts have very limited effectiveness, and only pimarin has considerable antifungal activity in comparison with the previously mentioned products (see Table 2). Undoubtedly the abuse of sorbate (and the
20 remaining organic acids and their salts) and especially antibiotics such as pimarin, poses serious problems of toxicity (such as allergies for example) and of microorganism resistance to antibiotics.

These products can also be applied in the preservation
25 of animal food preparations. On the other hand, one of the ways of preventing diseases in animals is to administer antibiotics through feedstuffs; said antibiotics can be passed to the human food chain when ingesting products from these animals (milk, meat
30 products, eggs, etc.), increasing the aforementioned problems.

The intensive and extensive treatment with pest control products, most of these being artificial (20), of crops (cereals, fruits and vegetables, etc.) and post-harvest
35 treatments also imply a human and animal health risk,

as well as an environmental hazard.

There are no references in the literature regarding the application of these extracts and compounds as disinfectants. Disinfection is an essential aspect in the food and agrifood industry, and it is fundamental due to the increasingly restrictive regulations regarding the use of preservatives in foods, which has forced a maximization of hygiene measures:

- In products to be used as ingredients in foods, which may be a significant source of contamination, for example spices that are added to many fresh or ready-to-serve food products.
- In the environment, as well as in installations and equipment, as all of them are possible sources of contamination where microorganisms may be stationed and cause food contamination.

Considering the possibility of using these products from the *Allium* family in disinfection, the innumerable advantages they provide compared to some of the products conventionally used for this purpose, particularly in the food industry, are evident. Products such as chlorine, quaternary ammoniums, peracetic acid, *para*-hydroxy-phenyl-salicylamide (osalimide), etc. can be found on the market in different presentations for being applied as liquids, solids or smoke generating products; although these products are effective, they all have obvious drawbacks:

1. They are toxic products which, due to ingestion or even exposure on the skin or eyes, even when diluted and at low doses, may have severe consequences. This further implies that the installations and utensils treated with these products must be rinsed with abundant water after use so that there are no remains

of these products which can contaminate foods.

2. In relation to the foregoing, they cannot be applied in the presence of foods, which means that the rooms where they are to be used must be evacuated, with the
5 resulting economic cost.

3. The antimicrobial activity of some of these products is limited.

The compounds of plants from the *Allium* genus have clear advantages:

10 1. They are natural products with low and/or limited toxicity furthermore having beneficial effects, as previously mentioned, so if there are any remains of these products after washing, there is no risk of them causing any accident due to ingestion.

15 2. In relation to the foregoing, rooms containing foods can be disinfected without this implying any health risk, which prevents having to remove the foods and therefore implies significant savings in time and money.

20 3. These compounds are strong antimicrobial agents, particularly thiosulfinates, thiosulfonates and ajoene, and they further have a broad spectrum of action, as will be seen below, so they are excellent disinfectants.

25 The use of natural products that have also been conventionally consumed in human diet, as they are constituents of plants used in traditional gastronomy, assures their safety as well as having no effect on the environment. Plants from the *Allium* genus have been
30 used in traditional cuisine and in curative remedies for thousands of years for humans and animals, demonstrating their effectiveness, usefulness and safety (21), (22). Therefore these products represent a real and effective alternative, as will now be seen, to
35 the use of traditional food preservatives (as

previously mentioned), a response to antibiotics in animal feedstuffs, an effective remedy against many microbial pests affecting crops and post-harvest products, and effective disinfectants that can even be
 5 used in the presence of foods.

The applicant is aware of the existence of patents of invention JP8012570, JP62129224, WO9207575, KR2002057877, KO1020020048347, US2508745 and EP0945066, all related to inventions in which natural products
 10 derived from *Allium* or similar products are used as natural preservatives, and none of them contemplates the features described in this specification.

The applicant is also aware of the existence of patents of invention UK 2061987 and JP62263121 which, like the
 15 patents above, have a similar application, this invention being intended for obtaining pharmaceutical compositions based on similar products.

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35 **DESCRIPTION OF THE INVENTION**

The use of extracts and compounds of plants from the *Allium* genus as antimicrobial preservatives for the food and agrifood industry proposed by the invention allows obtaining antimicrobial preservatives for human
5 and animal food, both in the foods and on their surface, the application thereof in agriculture, both in the field and in post-harvest treatments, and also the application thereof as disinfectants.

More specifically, the use of extracts and compounds of
10 plants from the *Allium* genus as preservatives for the food and agrifood industry object of the invention consists of obtaining extracts from the water in which garlic is macerated and in which the antimicrobial activity is verified (23), see Table 1. The hexane
15 extracts (A1 and A2) and extracts with n-butanol (B1 and B2) were very interesting when compared with the strongest commercial products applied in food (such as pimaricin, see Table 2) and agriculture (prochloraz, thiabendazole, guazatine, etc., see Table 3). It can be
20 observed that the broad spectrum of antimicrobial, bactericidal and fungicidal action of these extracts (and of the products mentioned below in this invention) make them interesting for their application:

1. In foods, where the only alternatives are propionic
25 acid and its derivatives, parahydroxybenzoic acid esters and its salts, sorbic acid and its salts, etc., none of which has the antibacterial and antifungal activity demonstrated by these extracts. Clear markets of application are pre-cooked, "ready-to-serve" foods
30 representing an increasingly large market share, the dairy sector, and they are also ideal for the more traditional sectors of sauces, charcuterie and in several meat preparations (fresh or cooked).

2. On the surface of foods they are an effective
35 alternative to the use of pimaricin for preventing

surface contamination of cured foods both by fungi and bacteria. Bacterial contamination is frequent in fresh cheeses, and pimaricin is completely ineffective against this problem (see Table 1), as are the other
5 previously mentioned authorized preservatives.

3. In pre-harvest (field) and post-harvest treatments, as can be seen in Table 3, they are an alternative to the use of the usual plant protection agents, such as azoles, thiabendazoles, etc. (known commercial names
10 are for example: thiabendazole, prochloraz, imazalil) (20). This field of application is particularly important due to the complete absence of natural commercial products combining at the same time potency and a broad spectrum antifungal agent, as is the case
15 of these garlic extracts and the products object of this invention (compare Tables 1 and 3).

4. In combination with coatings used for foods (edible or not), they can be highly useful because in addition to preserving the surface of the food, this coating: a)
20 modulates preservative release, b) homogenously distributes the preservative on the surface of the food as it can be very uneven, c) stabilizes these products and makes them more effective over time.

5. The broad and potent antimicrobial spectrum of these
25 compounds and extracts allows thinking, as will be demonstrated below, that they are potent disinfecting agents that can be applied even in the presence of foods, something which is impossible with usual disinfectants (quaternary chloride, ammonium, etc.).

30 6. As flavorings, as the flavoring properties of these compounds are a bonus, and they allow partially or completely substituting garlic, onion, etc., or the extracts and essences thereof, which are hardly effective as antimicrobial agents, from the
35 formulations of preparations for the food industry,

allowing combining the characteristic flavor of the plants of this botanical genus with their antimicrobial effectiveness.

Table 1

TESTED MICROORGANISMS	TESTED GARLIC EXTRACT SAMPLES (1000 ppm)			
	A1	A2	B1	B2
<i>Escherichia coli</i> , CECT 515	9	9	14	18
<i>Bacillus cereus</i> , CECT 1178	23	24	24	28
<i>Penicillium sp</i> , isolated from cheese	26	26	37	48
<i>Aspergillus terreus</i> , isolated from the environment	10	10	35	44

5 Data expressed in mm of the inhibition halo diameter.

Table 2

TESTED MICROORGANISMS	PIMARICIN (dosage in ppm)					
	1000	500	250	250	100	62.5
<i>Micrococcus luteus</i> , isolated from a spiced sausage	0	--	--	--	0	--
<i>Staphylococcus aureus</i> , isolated from hamburgers	0	0	0	0	--	0
<i>Streptococcus faecalis</i> , isolated from a spiced sausage	0	0	0	0	--	0
<i>Bacillus megaterium</i> , ATCC 33085	0	0	0	0	--	0
<i>Bacillus cereus</i> , CECT 1178	0	--	--	--	0	--
<i>Pseudomonas aeruginosa</i> , ATCC 13925	0	0	0	0	--	0
<i>Escherichia coli</i> , CECT 515	0	0	0	0	--	0
<i>Salmonella typhimurium</i> , ATCC 13311	0	0	0	0	--	0
<i>Proteus vulgaris</i> , ATCC 13315	0	0	0	0	--	0
<i>Candida albicans</i> , ATCC 10231	16	14	12	12	--	10
<i>Saccharomyces cerevisiae</i> , CECT 1324	26	--	--	--	26	--
<i>Pullularia pullulans</i> , CECT 2657	23	30	28	28	--	24
<i>Penicillium funiculosum</i> , CECT 2702	12	12	11	10	--	10
<i>Penicillium</i> sp, isolated from cheese	26	--	--	--	24	--
<i>Aspergillus niger</i> , CECT 2700	20	20	19	19	--	19
<i>Aspergillus terreus</i> , isolated from the environment of the cheese maturation chamber	15	--	--	--	14	--
<i>Trichoderma viride</i> , CECT 2460	18	16	15	14	--	13

Data expressed in mm of the inhibition halo diameter.

-- Untested dose

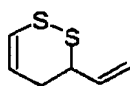
Table 3

% active ingredient in commercial product Dosage in ppm of commercial product	40% Prochloraz			45% Thiabendazole			20% Guazatine			50% Imazalil		
	4000	2000	1000	4000	2000	1000	4000	2000	1000	4000	2000	1000
MICROORGANISMS TESTED												
<i>Penicillium italicum</i> CECT 2294	35	35	31	>40	>40	>40	15	12	10	50	47	46
<i>Geotrichum candidum</i> CECT 1902	0	0	0	0	0	0	35	30	27	26	23	20
<i>Trichoderma aureoviride</i> CECT 20102	12	11	8	26	26	24	35	30	25	31	25	20
Active ingredient, dose in ppm	o-Phenyl phenol			Biphenyl			30% Na o-phenylphenate					
	6000	4000		6000	4000		6000	4000	2000	1000		
MICROORGANISMS TESTED												
<i>Penicillium italicum</i> CECT 2294	45	45		8	7		53	33		30		20
<i>Geotrichum candidum</i> CECT 1902	47	45		0	0		40	35		30		7
<i>Trichoderma aureoviride</i> CECT 20102	42	40		0	0		35	20		10		0
<i>Rhizopus stolonifer</i> CECT 2344	15	14		0	0		0	0		0		0

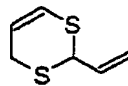
Data expressed in mm of the inhibition halo diameter.

The aim was then to obtain the active compounds from the extracts, or to synthesize the compounds with possible biological activity described in the literature found in extracts of plants from the *Allium* genus. Once these products were obtained, their antimicrobial activity was verified, and the possible doses for use were determined either for their application in foods or on the surface thereof.

The first tests were with allicin and its degradation products, ajoene and the vinyl dithiins: 3-vinyl-4H-1,2-dithiin and 2-vinyl-4H-1,3-dithiin. These were prepared according to the processes described hereinafter. First allicin was synthesized and its antimicrobial potential was analyzed against several types of microorganisms (some isolated from foods and others collection strains, see Table 4) was analyzed.



3-vinyl-4H-1,2-dithiin



2-vinyl-4H-1,3-dithiin

10 Table 4

Microorganisms tested	Allicin		
	100 ppm	50 ppm	25 ppm
<i>Micrococcus luteus</i> , isolated from a spiced sausage	32	25	19
<i>Bacillus megaterium</i> , ATCC 33085	34	27	23
<i>Bacillus cereus</i> , CECT 1178	35	29	22
<i>Listeria monocytogenes</i> , ATCC 15313	30	24	18
<i>Escherichia coli</i> , CECT 515	21	17	14
<i>Candida magnoliae</i> , isolated from cheese	38	30	22
<i>Candida krusei</i> , isolated from cheese	29	18	14
<i>Candida parapsilosis</i> , isolated from cheese	17	14	--
<i>Saccharomyces cerevisiae</i> , CECT 1324	44	32	28
<i>Penicillium sp</i> , isolated from cheese	34	26	22
<i>Aspergillus terreus</i> , isolated from the environment of the cheese maturation chamber	25	22	12
<i>Aspergillus niger</i> , CECT 2700	19	13	10

Data expressed in mm of the inhibition halo diameter.

-- Untested dose

A mimetic reaction of natural decomposition of allicin is its decomposition or transformation by means of pyrolysis thereof. The extraction of the pyrolysis product (C), first with hexane and then with ether, 5 gave two extracts: a hexane extract (D) rich in the aforementioned vinyl dithiins, allyl di- and trisulfides, and other allyl polysulfides, and an ajoene-enriched ether extract (E). The activity of all these fractions was tested against a wide range of 10 microbial strains, some coming from collection cultures and others isolated from food, as can be seen in Table 5. All of them have extraordinary activity, so the main active ingredients, ajoene and vinyl dithiins, were isolated and the biological activity of each one of 15 these was tested against microorganisms isolated from foods and others that are typical of post-harvest contamination of fruits, Table 6.

Table 5															
Microorganisms	Extract C (ppm)					Extract D (ppm)					Extract E (ppm)				
	1000	500	250	125	60	1000	500	250	125	60	1000	500	250	125	60
<i>Listeria monocytogenes</i> ATCC 15313	25	20	19	13	12	14	12	10	8	0	25	20	15	11	10
<i>Bacillus subtilis</i> Isolated from paprika	40	38	34	28	0	22	20	18	12	11	40	38	35	28	0
<i>Bacillus megaterium</i> ATCC 33085	50	50	44	32	22	27	24	20	18	16	42	38	33	26	0
<i>Bacillus cereus</i> CECT 1178	37	35	27	27	0	25	22	18	16	14	32	28	24	22	0
<i>Escherichia coli</i> CECT 515	11	9	7	7	0	0	0	0	0	0	10	8	7	0	0
<i>Saccharomyces cerevisiae</i> CECT 1324	24	21	14	11	9	18	17	14	10	9	27	22	16	12	11
<i>Candida krusei</i> Isolated from cheese	28	25	17	14	12	21	18	15	11	9	25	23	20	14	13
<i>Candida magnoliae</i> Isolated from cheese	35	30	21	15	13	24	19	13	10	9	33	25	21	16	14
<i>Penicillium sp</i> Isolated from cheese	35	25	17	9	7	30	25	18	13	7	34	27	19	13	9
<i>Aspergillus terreus</i> Isolated from the environment of the cheese maturation chamber	25	19	11	7	0	22	14	11	7	0	24	17	12	7	0
<i>Aspergillus niger</i> CECT 2700	30	22	15	10	0	45	40	36	11	0	28	20	12	0	0
<i>Geotrichum candidum</i> CECT 1902	21	17	14	11	10	21	19	15	12	10	21	18	15	12	10

Data expressed in mm of the inhibition halo diameter.

Table 6

Microorganisms	Ajoene (ppm)				3-vinyl-4H-1,2-dithiin (ppm)				2-vinyl-4H-1,3-dithiin (ppm)			
	1000	500	250	125	1000	500	250	125	1000	500	250	125
<i>Listeria monocytogenes</i> ATCC 15313	30	20	18	16	0	0	0	0	10	8	7	0
<i>Bacillus subtilis</i> Isolated from paprika	62	54	40	36	12	10	9	8	15	13	10	7
<i>Bacillus cereus</i> CECT 1178	36	30	24	18	10	8	8	7	12	10	9	7
<i>Escherichia coli</i> CECT 515	13	11	9	7	0	0	0	0	0	0	0	0
<i>Candida krusei</i> Isolated from cheese	42	38	32	26	10	8	7	0	12	10	10	7
<i>Penicillium sp</i> Isolated from cheese	40	40	27	12	10	7	6	0	12	10	8	0
<i>Penicillium italicum</i> CECT 2294	50	44	24	18	0	0	0	0	10	8	0	0
<i>Aspergillus terreus</i> Isolated from the environment of the cheese maturation chamber	40	32	21	18	0	0	0	0	7	6	0	0
<i>Aspergillus niger</i> CECT 2700	27	24	13	11	14	10	7	0	15	10	7	7
<i>Geotrichum candidum</i> CECT 1902	34	26	20	14	0	0	0	0	15	10	7	7

Data expressed in mm of the inhibition halo diameter.

With the antimicrobial activity data, and having determined *in vitro* the active use doses, the stability of the pure products, some of which were known to be unstable such as is the case with thiosulfinates, was then tested in different commercial preparations which could be used as a carrier for these products for their application on the surface of or in foods. Thiosulfinates are the most unstable garlic products, in turn producing other byproducts when decomposing (3, 24, 25) such as ajoenes, thiosulfonates, sulfoxides, sulfides and polysulfides. Of the natural thiosulfonates, propyl propylthiosulfonate (PTS) has been used, for which no explicit references are found in the literature regarding its stability in different mediums, nor of its antimicrobial activity against food and plant contaminating fungi and bacteria. Onions, chives, leeks, shallots, etc. (26) are rich in propyl propylthiosulfonate (PTS), and this is one of the least studied thiosulfinates. It has a similar antimicrobial activity to allicin (see Table 4 and Table 7), which is the most antimicrobial of the thiosulfinates (3).

Table 7

Tested microorganism		PTS					
		100 ppm		50 ppm		25 ppm	
Collection of microorganisms isolated from foods	<i>Micrococcus luteus</i> , isolated from a spiced sausage	32		25		19	
	<i>Bacillus megaterium</i> , ATCC 33085	34		27		23	
	<i>Bacillus cereus</i> , CECT 1178	35		29		22	
	<i>Listeria monocytogenes</i> , ATCC 15313	30		24		18	
	<i>Escherichia coli</i> , CECT 515	21		17		14	
	<i>Candida magnoliae</i> , isolated from cheese	38		30		22	
	<i>Candida krusei</i> , isolated from cheese	29		18		14	
	<i>Candida parapsilosis</i> , isolated from cheese	17		14		--	
	<i>Saccharomyces cerevisiae</i> , CECT 1324	44		32		28	
	<i>Penicillium sp.</i> , isolated from cheese	34		26		22	
	<i>Aspergillus terreus</i> , isolated from the environment of the cheese maturation chamber	25		22		12	
	<i>Aspergillus niger</i> , CECT 2700	19		13		10	
Collection of microorganisms isolated from fruits in post-harvest treatments	Tested microorganism (Isolated from the surface of contaminated bananas)	1000	500	250	125	60	30
	<i>Penicillium sp.</i> Isolated strain No. 1	20	18	15	11	0	0
	<i>Penicillium sp.</i> Isolated strain No. 2	25	25	15	0	0	0
	<i>Penicillium sp.</i> Isolated strain No. 3	17	15	13	10	0	0
	<i>Penicillium sp.</i> Isolated strain No. 4	25	23	20	13	11	0
	<i>Colletotrichum sp.</i> Isolated strain No. 1	43	43	40	30	20	10
	<i>Colletotrichum sp.</i> Isolated strain No. 2	45	48	47	35	30	20
	<i>Fusarium sp.</i> Isolated strain No. 1	35	25	25	15	0	0
	<i>Fusarium sp.</i> Isolated strain No. 2	20	20	15	12	10	0
	<i>Fusarium sp.</i> Isolated strain No. 3	33	30	15	0	0	0
	Yeast (unidentified)	65	63	55	50	45	40

Data expressed in mm of the inhibition halo diameter.

-- Untested dose

Its stability has been tested in different carriers, some used as coatings (in foods and for post-harvest treatments) as can be seen in Table 8, in which some of the possible carriers have been stated as an example, comprising polysaccharide dispersions and/or food gums (xanthan gum, gum arabic, starches, etc.), plastic polyvinyl acetate and acrylic emulsions, glyceride and sucrose ester dispersions and/or emulsions, all of these with the usual preservatives used in foods such as pimaricin, sorbates, parabens, propionates, citric acid, acetic acid, etc. Stability was monitored for a period of time between 2 and 3 months.

Table 8		
Medium/Carrier	ppm of PTS*	% PTS**
PVA emulsion	5000	67
	7500	71
	10400	67
Acrylic emulsion (Mowilith® 7281)	5200	87
	7500	84
	10300	77
25% Sucrose ester dispersion	5400	80
	7200	86
	10900	86
50% Acetylated glyceride emulsion	5100	72
	8000	91
	10300	81
30% Acetylated glyceride emulsion	5200	90
	7900	91
	10800	93
Food gum dispersion	5000	88
	7800	91
	10200	90
* Initial PTS		
** % of PTS found, with respect to the initial PTS, after between two to three months at room temperature		

It has further been found that their effectiveness is hardly affected by the presence of the carrier, such as can be seen in Table 9, in which it is demonstrated that the effectiveness in an polyvinyl acetate emulsion is not altered and turns out to be very competitive in comparison to the different preservatives usually used for these food coatings.

Table 9

TESTED MICROORGANISM	Polyvinyl acetate emulsions		
	PTS 5000 ppm	PTS 10000 ppm	Pimaricin 2000 ppm
<i>Penicillium</i> sp, isolated from cheese	25	29	18
<i>Aspergillus niger</i> , CECT 2700	33	43	20
<i>Geotrichum</i> <i>candidum</i> CECT 1902	18	20	15
<i>Mucor plumbeus</i> , isolated from cheese	12	13	13

Data expressed in mm of the inhibition halo diameter.

Some other derivatives which maintain extraordinary activity may also be included as examples, such as: *n*-butyl *n*-butyl thiosulfinate (BTS) (27) and propyl propylthiosulfinate (PTSO), the latter representing a series of active ingredients with the thiosulfonate organic function, coming from the decomposition or transformation of thiosulfinates, and which maintains an interesting biological activity, as can be observed

in Table 10, very similar to PTS (compare with Table 7).

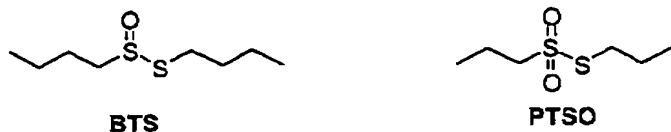


Table 10

Tested microorganism	BTS 1000 ppm	PTSO 1000 ppm
<i>Bacillus subtilis</i> , isolated from paprika	60	65
<i>Staphylococcus aureus</i> , isolated from hamburgers	45	55
<i>Salmonella typhimurium</i> , ATCC 13311	20	31
<i>Penicillium italicum</i> , CECT 2294	67	65
<i>Mucor plumbeus</i> , isolated from cheese	17	13

5 Data expressed in mm of the inhibition halo diameter.

10 An application dose range can be suggested for these products based on the foregoing, taking into account that due to the potent antimicrobial activity they show, they could not only be present in palliative doses against a specific microbiological problem, but their presence could also be reduced to doses that could be considered preventive. It should be remembered, as stated above, that the antimicrobial effectiveness and the flavoring properties of these compounds may be complementary. The following doses of extract and/or active ingredient are suggested:

- For in a food product, a minimum dose of 1 to 5 ppm, and a maximum dose of 5% (w/w).
- 20 • For surface treatments in the product to which it is to be applied, dispersed in any medium, or included in a coating: minimum of 10 ppm and maximum of 10% (w/w).

- Agricultural treatments, doses in the product to be applied in the field or post-harvest: minimum of 10 ppm and maximum of 50% (w/w).
- Disinfecting treatments, doses in the final product to be applied: minimum of 10 ppm and maximum of 50% (w/w).

An important effect is achieved if, as well as carrying these products in a coating, they are encapsulated using several methods (28) such as in oils, food gums, etc., and are added to the coating, finally forming a part of it. The use of the encapsulation for the inside the foods is very useful as well, the same as in disinfection and pre- and post-harvest treatments. With encapsulation the following is achieved:

1. Stabilizing the labile products even further, these being now stabilized: a) when forming links (for example, hydrogen bonds) with the encapsulating carrier, thus preventing intramolecular reactions, and b) also immobilizing the molecule even if the carrier is temporarily in a liquid state, for example, melted or in emulsions, solutions and dispersions, preventing in this case intramolecular reactions. Achieving greater stability allows us to increase the possibilities of application fields and conditions (temperatures, pH, etc.).

2. Modulating the presence of active ingredient in the food, coating, as a disinfecting agent and in pre- and post-harvest treatments, according to the demand for the antimicrobial agent, the latter remaining in reserve until the demand releases it due to a biological contamination. This extends its effectiveness a lot further in time and therefore makes the antimicrobial activity of the coating more effective.

As an example of an encapsulating agent the complexes

formed with the natural α , β and γ cyclodextrins have been used. These have already been described as stabilizers and modulators of the antimicrobial activity of allicin (29); the novelty in this case is to incorporate these antimicrobial agents in encapsulated form to the food coating and that they remain forming a part thereof, on the food. As an example, in this case, PTS (propyl propylthiosulfonate) has been used to form the encapsulation complexes with the aforementioned natural cyclodextrins and the antimicrobial activity of each complex has been so verified and compared against PTS (see Table 11). As can be observed, and according to that found in the literature for allicin (29), the antimicrobial activity of the product is not altered, as none of the cyclodextrin complexes are formed. The slight variations are justified due to the greater or lesser release of the active compound (PTS) for each type of complex.

Encapsulation effectiveness, and more specifically forming complexes with cyclodextrins, can be observed in application example number 1.

25

30

35

Table 11

STRAINS TESTED	α -CD complex*		β -CD complex		γ -CD complex		PTS	
	250 [#]	125 [#]	250 [#]	125 [#]	250 [#]	125 [#]	250 [#]	125 [#]
<i>Staphylococcus aureus</i> Isolated from hamburgers	19	9	22	11	22	11	23	13
<i>Bacillus subtilis</i> Isolated from paprika	28	23	32	27	33	28	35	27
<i>Escherichia coli</i> CECT 515	17	12	19	15	18	15	18	15
<i>Candida krusei</i> Isolated from cheese	33	27	37	32	36	33	38	33
<i>Penicillium sp</i> Isolated from cheese	40	33	43	34	44	36	42	37
<i>Aspergillus niger</i> CECT 2700	33	18	35	22	36	20	37	21
<i>Geotrichum candidum</i> CECT 1902	40	33	40	35	42	37	41	35

Data expressed in mm of the inhibition halo diameter.

* α -CD, β -CD and γ -CD refer to 10% (w/w) PTS complexes with α , β and γ -cyclodextrin, respectively.

5 # Are the ppm concentrations, which in the case of complexes with cyclodextrin refer to the effective amounts of PTS.

"In vivo" effectiveness in biological control of fungi

in post-harvest treatment of cherries of the "pico colorado" variety.

A) PTS (propyl propylthiosulfonate) tests

Tests were performed with two PTS concentrations, 500
 5 and 1000 ppm, for controlling pathogenic fungi
Penicillium expansum and *Monilia fructigena*.
 In the case of *Penicillium expansum*, PTS treatments at
 500 and 1000 ppm were effective for controlling the
 development of infections produced by this fungus
 10 (Figure 1). Thus, from 48 hours until 120 hours, fruits
 treated with PTS at 500 ppm were from 26% to 14% less
 than the control in fruits inoculated with 16603
 spores/ μ L, from 13% to 20% less in fruits inoculated
 with 1660 spores/ μ L. Likewise, development of the
 15 infections from 72 hours until 120 hours was between
 13% and 20% less in fruits treated with PTS at 500 ppm
 with respect to the control at an inoculation level of
 166.03 spores/ μ L, and between 13 and 20% less at an
 inoculum level of 16.6 spores/ μ L. The diameters of the
 20 infections produced by development of the fungus in
 fruits inoculated at concentrations of 1660 and 166
 spores/ μ L and treated with PTS at 500 and 1000 ppm
 showed a smaller diameter than the control, slowing
 down the development thereof.

25 Tests performed with PTS against *Monilia fructigena*
 were performed at doses of 500 and 1000 ppm, both
 treatments turned out to be very effective for
 controlling the development of infections produced by
 this fungus, completely inhibiting development of the
 30 fungus in PTS treatments at 500 ppm in fruits
 inoculated with 5 spores/ μ L and in treatments with 1000
 ppm in fruits inoculated with 50 spores/ μ L (Figure 2).

B) Compatibility tests for PTS (propyl
 propylthiosulfonate) with a post-harvest coating:
 35 "FOODCOAT DMC" (a product with fatty acid derivatives

as a fruit and vegetables coating agent).

Tests were performed at two PTS concentrations, 500 and 1000 ppm, combined with FOODCOAT DMC at a concentration of 11 g/L, against the development of pathogenic fungi *Penicillium expansum* and *Monilia fructigena*.

PTS tests at said doses, combined with FOODCOAT DMC, against *Penicillium expansum* were effective in controlling infections produced by this fungus, increasing its effectiveness when increasing PTS concentration (Figure 3). Specifically, PTS tests at 500 ppm with FOODCOAT DMC reduced *Penicillium* development from 48 hours until 120 hours between 33% and 54% with respect to the control when the fruits were inoculated at a concentration of 16603 spores/ μ L, and they decreased 7% to 34% with respect to the control when the fruits were inoculated at concentrations of 1660 spores/ μ L. Likewise, treatments with PTS at 500 ppm and FOODCOAT DMC reduced, from 72 hours to 120 hours, *Penicillium* development by 26% when the fruits are inoculated at concentrations of 166 spores/ μ L and they reduce development of the fungus by 20% when the inoculum concentration was 16 spores/ μ L. On the other hand the diameters of the infections produced by development of the fungus, when the fruits are inoculated at concentrations of 16603 and 1660 spores/ μ L, are less than the control in treated cherries.

Combined treatments of PTS at 1000 ppm and FOODCOAT DMC reduce, from 48 hours until 120 hours, *Penicillium* development with respect to the control, between 33% and 67% in fruits inoculated with 16603 spores/ μ L, and between 7% and 47% in fruits inoculated at concentrations of 1660 spores/ μ L. Likewise, between 72 and 120 hours, development decreases between 13% and 40% when the fruits are inoculated at concentrations of

166 spores/ μ L, and they decrease development of the fungus by 26% when inoculum concentration was 16 spores/ μ L. The diameters of the infections produced by development of the fungus, when the fruits are
5 inoculated at concentrations of 166 spores/ μ L, are less than the control in treated cherries.

Despite the scarce development of the disease, tests against *Monilia fructigena* are indicative of the effectiveness of the combined treatment with PTS and
10 FOODCOAT DMC in control of the development of infections by *Monilia*. Figure 4 shows the complete inhibition of disease development for both treatments at inoculation concentrations of 5 spores/ μ L. Analyzing the diameters of the infections produced during
15 development of the fungus it is found that in fruits inoculated with 500 spores/ μ L, the diameters of the wounds in cherries treated with PTS at 500 and 1000 ppm with FOODCOAT DMC (11 g/L) show a smaller diameter than the control.

20 **Description of the drawings**

In order to complement the description being made and to aid towards better understanding of the invention, a set of drawings is attached to the present specification as an integral part thereof, in which the
25 following is represented with an illustrative and not a limiting nature:

Figure 1 shows the evaluation of infection by *Penicillium expansum* in the *in vivo* treatment with PTS considered in the object of the invention as regards
30 the use of extracts and compounds of plants from the *Allium* genus as preservatives for the food and agrifood industry.

Figure 2 shows the evaluation of infection by *Monilia fructigena* in the *in vivo* treatment with PTS.

35 Figure 3 shows the evaluation of infection by

Penicillium expansum in the *in vivo* treatment with the PTS and FOODCOAT DMC combination.

Figure 4 finally corresponds to the evaluation of infection by *Monilia fructigena* in the *in vivo* treatment with PTS combined with FOODCOAT DMC.

Embodiments of the invention

Obtaining the extracts

The use of extracts and compounds of plants from the *Allium* genus as preservatives for the food and agrifood industry being advocated is constituted in the following manner:

The extracts may be obtained by any of the methods described in the literature, either with organic solvents (1, 2, 5, 24) or by soaking in water and subsequent extraction with an organic solvent (27).

2 kg of peeled garlic were crushed and mixed in 2 liters of water, leaving said mixture under stirring (from 10 minutes to 24 hours). The liquid is filtered and collected and then extracted first with hexane and then with n-butanol. The extraction solvents are dried over anhydrous sodium sulfate, and the solvents are evaporated. A hexane extract (0.1 to 2% w/w) and an alcohol extract (0.5 to 5% w/w) are thus obtained. However, the extraction may also be fractionated with solvents having an increasing polarity, hexane, *tert*-butyl methyl ether, ethyl acetate and finally n-butanol, obtaining extracts the percentages of which could range between 0.08 to 1%, 0.04 to 0.5%, 0.01 to 0.6%, 0.1 to 1.2%, respectively.

The extracts thus obtained can be applied directly by being added then in a food or on its surface with some kind of the aforementioned food carriers, or conveniently encapsulated.

Obtaining thiosulfinates

These may be obtained by means of fresh extracts of

plants from the *Allium* genus (1, 2, 14), or rather by synthesis according to the methods described in the literature (1-4), (6, 24, 25, 27).

Allicin preparation example: 82 g of commercial allyl disulfide is subjected to a vacuum under 0.5 mmHg and at room temperature, until having eliminated the allyl sulfide which contaminates it. 69 g (0.47 mol) of the purified allyl disulfide are dissolved in 700 mL of chloroform, in a flask provided with stirring, and the mixture is cooled until about 0°C, at this point peracetic acid is added (92.5 g, 39%, 0.47 mol), very slowly, and once addition has concluded, it is further stirred for about 30 minutes. Under cold conditions, and maintaining stirring, 140 g of anhydrous sodium carbonate are slowly added, and once the addition thereof has concluded it is further stirred for one hour and then filtered. After evaporating the solvent the acetic acid remains are eliminated by means of evaporation at 0°C at less than 0.5 mmHg. Finally 69.5 g of allicin are obtained of about 95% purity (0.41 mol, yield 87%).

In any case, the thiosulfinate obtained is column-chromatographed on silica gel at 0°C, by means of flash chromatography (30) or conventional chromatography with hexane/*terc*-butyl-methyl ether mixtures of increasing polarities.

The purity of the compounds thus obtained was verified by means of HPLC, ¹H and ¹³C NMR and mass spectrometry (using direct injection).

The minimum purity of the standards was >98% and they were stored at -80°C.

Obtaining some of the decomposition products of allicin: ajoene and vinyl dithiins.

4.3 g of allicin are dissolved in a mixture of acetone:water 3:2 (v:v) and are refluxed from 15

minutes to 4 hours. The solvent is evaporated and after eliminating the water, the remaining product is 4.3 g of pyrolysis product (C). 3.0 g of C are dissolved in 100 mL of a methanol:water 1:1 (v:v) mixture, and it is
 5 extracted with 5x25 ml of hexane, obtaining 0.99 g (D, 32%) after evaporation, and subsequently with 4x25 ml of methylene chloride, obtaining 2.1 g (E, 67%) after evaporation. Subsequent purification by means of liquid chromatography gave the products (E)-(Z)-ajoene, 3-
 10 vinyl-4H-1,2-dithiin and 2-vinyl-4H-1,3-dithiin.

Their structures and purity were verified using the methods described for obtaining thiosulfinates.

Obtaining some of the decomposition products of propyl propylthiosulfinate: propyl propylthiosulfonate (PTSO).

15 Obtained by means of propyl propylthiosulfinate (PTS) disproportion: 50.0 g (0.30 mol) of PTS are dissolved in 500 mL of water with a pH comprised between 1 and 12, keeping the temperature between 25 and 100°C for a time which may range between 1 minute and 15 days. It
 20 is extracted with methylene chloride and the resulting product is purified by means of liquid chromatography over silica gel, obtaining 27 g (0.15 mol, 50% yield) of PTSO.

Its structures and purity were verified using the
 25 methods described for obtaining thiosulfinates.

Preparation of active ingredient and extract encapsulations

Chosen from among the possible encapsulations (28) is the example of the formation of complexes with
 30 cyclodextrins, and the process was identical to the one disclosed in the literature (29). The formation of the β -cyclodextrin and PTS complex is described below as an example: 227 g of β -cyclodextrin were dissolved in water at a temperature between 40 and 95°C in which
 35 argon is bubbled. 35 g of PTS dissolved in 80 ml of 96%

ethanol were slowly added to this solution with stirring. Once the addition was completed the solution was left stirring for 1 hour, maintaining the temperature, and then subsequently cooled at room temperature between 4 and 12 hours. The mixture was then maintained at 0°C for 16 hours. It was filtered and dried in a drier over phosphorus pentoxide, finally giving 238 g of complex with β -cyclodextrin in fine crystalline powder form containing about 10% (w/w) PTS.

10 **Antimicrobial activity tests**

In order to evaluate the antimicrobial activity the agar diffusion technique with cellulose discs of 6 mm in diameter impregnated with the different active ingredient testing doses was used.

15 The antimicrobial groups tested were chosen with the attempt to encompass the main types responsible for microbial contamination in the food and agrifood industry.

Antibacterial capacity was assessed against suspensions of 10^6 cells/ml, prepared from pure young cultures of each one of the strains to be tested. The culture medium used was Müller-Hinton medium (Merck).

25 Antifungal capacity was assessed against suspensions of 10^8 spores/ml, harvested from pure cultures of the selected molds and against suspensions of 10^7 cells/ml for the case of yeasts. The culture medium used was the 2% Sabouraud-glucose medium (Merck).

30 After incubating the culture dishes inoculated with the different organisms at the corresponding temperatures, the microbial inhibition halos that appeared were measured, and said measurement includes the 6 mm diameter of the cellulose discs.

35 **Stability tests on several commercial food coating preparations**

The active ingredients were added to different commercial food coating preparations in different doses and were maintained in a temperature range between 15 and 30°C, monitoring stability by means of HPLC. They
5 all contained, or did not contain, conventional food preservatives such as pimaricin, potassium sorbate, methyl and propyl *p*-hydroxybenzoates, sodium and calcium propionates, citric acid, acetic acid, etc., for the purpose of checking the stability against the
10 same in the commercial preparation.

Some carrier examples used were:

- Polyvinyl acetate (PVA) and acrylic O/W emulsions.
- Food gum dispersions (xanthan gum, gum
15 arabic, etc.) in water.
- W/O emulsions of fatty acid derivatives: glycerides, sucrose esters, etc.

Application tests with commercial food coating preparations

20 These tests were carried out according to the instructions for applying said commercial preparations on foods by immersion, such as spiced sausage, chorizo, cheese, etc. (see application examples), with different antimicrobial product doses.

25 Application tests with the antimicrobial products in foods: monitoring of microbiological quality and food preservation

The tests were conducted on meat products such as hamburgers and fresh sausage at different doses, with
30 and without the usual preservatives (sulfités).

Each sample is prepared in quintuplicate and microbiological quality control over time is conducted, a triplicate of each sample being performed.

The microbiological parameters analyzed were as
35 follows:

- ? Total mesophilic aerobes
- ? Coliforms
- ? *Escherichia coli*
- ? *Salmonella* (presence/absence in 25 g)

5 Said parameters were analyzed at different times:

- ? 0 days
- ? 4 days
- ? 7 days

METHODOLOGY:

10 They methodology used in the microbiological quality control over time was used for the following microbiological parameters:

- ? Revivable mesophilic aerobe microorganism count.
- 15 ? Lactose-positive enterobacteria (coliforms) study and count
- ? *Escherichia coli* study and count
- ? *Salmonella* study

TOTAL MESOPHILIC AEROBE COUNT

20 The method used to determine the number of germs per gram was the dish count number, starting from serial decimal dilutions of the sample and using the surface seeding technique.

The culture medium used was nutrient agar (Merck PCA) prepared on Petri dishes on which, from the serial decimal dilutions of the sample (from -1 ... to -6 in Merck triptone soy broth or TSB), 0.1 mL of each one of the dilutions was transferred.

Dish incubation temperature was $31 \pm 1^{\circ}\text{C}$.

30 The final result is expressed as the total microorganism count per gram of sample (said count is performed in the dilutions in which between 30-300 colonies/dish are detected).

LACTOSE-POSITIVE ENTEROBACTERIA (COLIFORMS) STUDY AND COUNT

35 The method used to detect lactose-positive

enterobacteria (coliforms) is based on its capacity to ferment lactose with the production of acid and gas in the presence of bile salts.

To that end a count was performed in liquid medium
5 to determine a MPN on Brilliant Green Bile Lactose Broth (Merck Brila Broth).

Said Brilliant Broth is prepared in a test tube rack with 3 series of three tubes for each one of the samples to be analyzed. Each tube contains 10 ml of
10 Brila Broth and 1 Durham tube.

1 mL of the dilution of the sample at 1:10 or (-1) is poured into each one of the tubes of the first series.

1 mL of the dilution of the sample at 1:100 or (-
15 2) is poured into each one of the tubes of the second series.

1 mL of the dilution of the sample at 1:1000 or (-
3) is poured into each one of the tubes of the third series.

20 The three series are incubated at $31 \pm 1^{\circ}\text{C}$, taking a reading at 24 and 48 hours.

The reaction is positive when gas discharge occurs inside the Durham tube, at least in 1/10 of its volume.

The Most Probable Number (MPN) table is used with
25 the number of positive tubes in each series, and the data is extrapolated.

The result is finally expressed as the coliform count per gram of sample.

ESCHERICHIA COLI STUDY AND COUNT

30 The positive Brila Broth tubes obtained in the coliform study are used according to the following protocol:

All the tubes having gas production are subcultured again with an inoculation loop in tubes
35 containing 10 mL of Brila Broth (with a Durham tube),

being incubated at 44.5°C for 24-48 hours.

Once the incubation has elapsed the existence of *Escherichia coli* is assumed in any tube with growth and with gas formation under the previously discussed conditions.

Eosine Methylene Blue (Merck EMB) was used as a selective confirmation medium, isolating on dishes containing EMB from all the positive tubes. The occurrence of colonies measuring 2-3 mm in diameter (planar or slightly concave), with dark almost black centers occupying 3/4 of the colony which, with reflected light, sometimes show a greenish metallic glow, which are most likely *Escherichia coli*, the confirmation of which is done by means of the indole biochemistry test.

When positive growth (gas) in Brila Broth at 44.5°C, indole production and characteristic growth on EMB agar coincide, the reading is done in the MPN table and the data is extrapolated.

The result is expressed as the number of *Escherichia coli* per gram of sample.

SALMONELLA STUDY

The systematic testing used consisted of three steps:

- a) Pre-enrichment in non-selective liquid medium.
- b) Enrichment in selective liquid medium.
- c) Differential isolation on selective solid means.

a) Non-selective pre-enrichment

The medium of choice is buffered peptone water.

25 g of the product to be analyzed are aseptically weighed and diluted in 225 mL of buffered peptone water to obtain a 1:10 dilution. It is mixed well and taken to be incubated at 37°C for 16-20 hours.

- b) Enrichment in selective liquid medium

The pre-enrichment culture is stirred and 10 mL thereof are taken with a sterile pipette, seeding it onto 100 mL of selenite-cysteine broth (Merck), incubating it at 37°C for 18-24 hours.

5 c) Differential isolation on selective solid mediums

From the culture obtained in the selective liquid medium, selenite-cysteine broth, seeding is performed on the second dish, in duplicate and without overloading the loop, on xylose lysine deoxycholate (XLD, Merck) agar, Rambach agar (Merck), and SS agar (Merck).

All the seeded dishes are incubated in an oven at 37°C for 24-48 hours.

The test is positive when typical colonies are detected in at least two of the four mediums, which are confirmed with supplementary biochemical tests.

Effectiveness tests on the antimicrobial products as fungal disease biocontrol agents in cherries

Materials:

20 Strains used: isolated from cherry.

PDA medium for isolation and culture of pathogenic cherry fungi (*Penicillium expansum* and *Monilia fructigena*).

Water with 0.5% Tween

25 Sterile water

Antifungal product dissolved in sterile water at 500 and 1000 ppm, with and without FOODCOAT DMC coating preparation based on fatty acid derivatives (25%) at a dose of 11 g/L.

30 Pathogens:

Two pathogenic cherry fungi, *Penicillium expansum* and *Monilia fructigena*, were obtained from fruit during post-harvest preservation. The harvest of the fungal spores, used for inoculating the fruits, was done by flooding the one-week old culture dish with water with

0.5% Tween in order to resuspend the *Penicillium expansum* spores, or with water in order to resuspend the *Monilia fructigena* spores. The suspensions are subsequently filtered through sterile gauzes. The spore count was done with a Thoma count chamber so as to subsequently adjust the concentrations to 16603 spores/ μ L for *Penicillium expansum* and 500 spores/ μ L for *Monilia fructigena*. Five successive 1:10 solutions of each concentration were made from these stock solutions.

Preparation of the fruit and inoculation

After washing and drying of the cherries, a 2 mm surface incision was made with a sowing needle on the side opposite to the fruit suturing scar. 3 μ L of the pathogenic fungal spore suspensions were inoculated in the incisions made. The fruits are preserved for 24 hours in chambers at 0°C for the curing of the incision area. They are subsequently submerged for 30 seconds in the biological control agent suspensions to be tested. The fruits are finally stored in chambers at 20°C and the number of developed colonies and the size of the infections caused by them are accounted for every day.

Effectiveness tests on the antimicrobial products object of the invention as disinfecting agents: environmental disinfection

The methodology followed for the study of the evolution of the microbiota according to treatments consisted of performing environmental sampling before and after treatment.

The environmental sampling carried out for determining the effectiveness of the treatments was conducted by means of a standardized air sampler, AIRTEST-OMEGA (of LCB). The volume of aspirated air was 80 liters in 1 minute in all the sampling conducted.

The culture mediums, on Petri dishes 55 mm in

diameter, used for collecting the sampled air were: PCA and Rose Bengal agar of Merck. PCA is a culture medium normally used for the total mesophilic aerobe count, allowing it to incubate between 24 and 72 hours at 30°C. Rose Bengal agar is a fungus-selective culture medium modified to prevent, or at least palliate, the invasive effect of some fungi (such as the *Mucor* and *Rhizopus* genera), after sampling they are taken to incubate for one week at 25°C, with readings at 3, 5 and 7 days, according to the type of fungus growing.

Spraying was carried out by means of a NEBULO EUROPA (Copyr, S.P.A.) sprayer with a 4-liter tank, being able to spray between 15 and 250 mL/min (depending on product viscosity). Preparation of the product to be sprayed is carried out starting from 1 liter of solution at 10000 ppm of PTS, which is diluted with 9 liters of water, resulting in a final solution of 1000 ppm of PTS. The application dose was: 5 L of solution (of 1000 ppm of PTS) for every 1000 m³ of room to be treated.

EXAMPLES OF THE INVENTION

1. Preservative activity on surface of cheese:

Incorporating the compounds or extracts into the food coatings with a PVA emulsion base for cheese:

1.-A) Incorporating PTS directly on the emulsion:

The amounts of PTS and pimaricin with potassium sorbate (12000 ppm) as shown in the corresponding table are added to emulsions of 1 kg of PVA. Said preparations are diluted 1:1 with water and pieces of fresh cheese without surface treatment are submerged therein. Once the pieces are dry, each one is introduced into a sealed recipient and is left at room temperature. They are monitored, and the occurrence of mold on their surface is observed on the days herein set forth:

SAMPLE	ppm PTS	ppm PIMARICIN*	Visible occurrence of mold at:
1	--	2000	10-15 days
2	5000	--	25-31 days
3	10000	--	=31 days

* with 12000 ppm of potassium sorbate

The amounts of PTS added to the PVA emulsions do not alter the physicochemical or film-forming properties of the resulting film once the emulsion is dry.

1.-B) *Incorporating PTS forming part of a complex with 10% α -cyclodextrin and β -cyclodextrin (w/w)*

Amounts of complex in α -cyclodextrin (sample 2) and β -cyclodextrin (sample 3) are added to emulsions of 1 kg of PVA such that the amount of active ingredient, PTS, is 5000 ppm. On the other hand a sample (no. 1) is prepared with pimaricin (2000 ppm) and potassium sorbate (12000 ppm). The same process is followed as in the previous case upon applying the products and the samples are monitored, the occurrence of mold on the surface of the cheese being observed according to the following table:

SAMPLE	ppm PTS in complex	ppm PIMARICIN*	Visible occurrence of mold at:
1	--	2000	10-16 days
2	5000	--	28-31 days
3	5000	--	28-31 days

* with 12000 ppm of potassium sorbate

The amounts of the PTS complexes with cyclodextrins do not alter the physicochemical or film-

forming properties of the resulting film once the emulsion is dry.

As can be seen, the activity of pimaricin is similar. In contrast, the preservation time of the cheese was equal or slightly greater for the complexes with PTS cyclodextrins than when PTS is added alone.

2.- Preserving activity on the surface of sausages, large intestine chorizo and spiced sausage: Incorporating the compounds or extracts in the food coating with a sucrose ester base or diluted in water.

Preparing sample 1: First a series of pig large intestines are submerged in a dispersion of pimaricin in water, 500 ppm, for three hours. Then two pieces are stuffed with 600 g each.

Then 4 other pieces are stuffed with 600 g each and are treated as follows:

- Control sample: two pieces are left untreated.
- Sample 2: Two pieces are submerged for 2 minutes in a dispersion of sucrose esters in water (10-40 g/kg of water), with a concentration of 3000 ppm of PTS.

All the pieces are subjected to drying between 24 and 26°C and 90% relative humidity for 72 hours. Then they are hung and left to cure. The external appearance is monitored and the following results are obtained:

Sample	Preservative	Visible occurrence of mold at:
Control	None	4-6 days
1	Pimaricin*	6 days
2	PTS**	13 days

*Pimaricin: intestines submerged in a pimaricin solution at 500 ppm for 3 hours before stuffing.

** Once stuffed, intestines submerged for 2 minutes in a sucrose ester dispersion with PTS at 3000 ppm.

3. Preserving activity of allicin in foods: hamburgers and fresh sausage.

Two different raw meat products (sausages and hamburgers) treated with different allicin doses are prepared.

- The used testing doses were: 25, 50 and 100 ppm.

Five samples of each product (hamburger and sausage) are prepared, each one of them being analyzed in triplicate.

- The microbiological parameters analyzed were as follows:

- o Total mesophilic aerobes
- o Coliforms
- o Escherichia coli
- o Salmonella (presence/absence in 25 g)
- Said parameters were analyzed at different times:
 - o 0 days
 - o 4 days
 - o 7 days

- The sample references resulted as follows:

- Control hamburger: C-H
- Hamburger treated with 25 ppm of allicin: Batch 1/H-1
- Hamburger treated with 50 ppm of allicin: Batch 2/H-2
- Hamburger treated with 100 ppm of allicin: Batch 3/H-3
- Control sausage: C-S
- Sausage treated with 25 ppm of allicin: Batch 1/S-1
- Sausage treated with 50 ppm of allicin: Batch 2/S-2
- Sausage treated with 100 ppm of allicin: Batch 3/S-3

The results obtained in the specified tests are shown in the enclosed tables.

Tables 12 and 13 show the results obtained after the initial hamburger and sausage preparation

microbiological analysis, respectively, with their different treatment doses (i.e. at t=0 days).

Tables 14 and 15 show the data on the results obtained in the microbiological analysis performed 4
5 days after preparation and treatment of said hamburger and sausage samples, respectively.

Table 12 t=0 days	Total aerobes cfu/g	Coliforms cfu/g	<i>Escherichia coli</i> cfu/g	<i>Salmonella</i> (in 25 g)
Control C-H	3.43×10^6	150	23	presence
Batch 1 H-1	2.17×10^6	150	23	presence
Batch 2 H-2	9.01×10^5	150	23	presence
Batch 3 H-3	4.08×10^5	150	23	presence

Table 13 t=0 days	Total aerobes cfu/g	Coliforms cfu/g	<i>Escherichia coli</i> cfu/g	<i>Salmonella</i> (in 25 g)
Control C-S	3.55×10^5	4	3	absence
Batch 1 S-1	2.24×10^5	3	< 3	absence
Batch 2 S-2	8.99×10^4	< 3	< 3	absence
Batch 3 S-3	6.06×10^4	< 3	< 3	absence

Table 14 t=4 days	Total aerobes cfu/g	Coliforms cfu/g	<i>Escherichia coli</i> cfu/g	<i>Salmonella</i> (in 25 g)
Control C-H	2.73×10^8	> 2400	1100	presence
Batch 1 H-1	1.56×10^8	> 2400	150	presence
Batch 2 H-2	6.23×10^7	1100	150	presence
Batch 3 H-3	3.17×10^7	150	43	presence

Table 15 t=4 days	Total aerobes cfu/g	Coliforms cfu/g	<i>Escherichia coli</i> cfu/g	<i>Salmonella</i> (in 25 g)
Control C-S	3.27×10^6	240	11	presence
Batch 1 S-1	3.08×10^6	21	4	presence
Batch 2 S-2	2.72×10^6	7	4	presence
Batch 3 S-3	3.10×10^5	< 3	< 3	presence

5 The initial microbiological quality detected in the hamburgers in so far as all the microbiological parameters analyzed was more unfavorable than it was for the sausages, the presence of *Salmonella* being detected even at time 0.

10 With regard to the effectiveness on the various groups of microbes analyzed, it can be deduced that the three doses used reduce to a greater or lesser degree the counts obtained for said groups.

For the case of total mesophilic aerobes and for the dose of 100 ppm, a reduction of one logarithmic

unit is obtained for all the sausage samples and for the case of the hamburgers with respect to their untreated controls. Said reduction is maintained over time (see the evolution over time from 0 to 4 days).

5 The dose of 50 ppm also has a certain degree of effectiveness; the reduction achieved by the dose of 25 ppm of the active ingredient being less significant.

In relation to the reduction achieved for the coliform group, it is also virtually significant for
10 the three doses tested. Said reduction for the case of hamburgers is not shown initially, but it subsequently becomes evident at 4 days. For the case of the sausages, differences which also become more obvious over the course of time are detected from the start.

15 The reduction caused by the tested product on coliforms is again specifically corroborated with *Escherichia coli*.

On the other hand and in relation to *Salmonella*, it was not initially detected for the case of the
20 sausage but it was detected in the hamburger. The doses of 50 and 100 ppm are able to inhibit *Salmonella* growth.

**4.- Example of effectiveness of PTS as a disinfecting agent: Environmental disinfection of a cheese
25 maturation chamber and of a cheese manufacture room.**

Two rooms are chosen in a cheese factory, a manufacturing room and a cheese maturation room, both rooms measuring 250 m³. In each room, the following process is followed (see "Embodiments of the
30 Invention"):

1. An environmental sample is taken with the sampler prior to treatment, moving during the sampling time (1 minute).
2. The preparation is sprayed (5 L of a
35 solution of 1000 ppm of PTS for every 1000 m³

of room).

3. Twenty-five minutes after the spraying has ended, samples are collected in triplicate (for each one of the culture mediums used, PCA and Rose Bengal agar) from each treated room and in the following manner: two samples are taken statically and at opposite locations of the room, and the third sample is taken in movement during the sample collection time (1 minute).

4. Once the samples are taken, the Petri dishes are incubated and the microbes appearing in the dishes are counted. The results are processed with conversion tables and after applying the corresponding correction factor they were extrapolated from cfu/dish to cfu/m³ (see Table 16).

The following premises can be deduced from the analysis of the data set forth in Table 16:

1. In the cheese manufacture room there is initially an environment contaminated with both bacteria and fungi. After performing the environmental disinfection treatment, a 92% reduction of total aerobic bacteria and a 66% reduction of fungi is obtained, making it an environment with low fungal contamination, and therefore environmental quality would be acceptable.

From these results, the great effectiveness of the product in mixed environmental microbial control can be deduced, since both a significant (almost complete) bacterial and fungal (very significant) reduction are achieved.

Table 16

SAMPLED AREA *	MICROBIAL COUNTS			
	MESOPHILIC AEROBES		FUNGI	
	cfu/dish	cfu/m ³	cfu/dish	cfu/m ³
MATURATION CHAMBER BEFORE TREATING	4	50	470	> 20401
MATURATION CHAMBER After treatment Sampling while moving	4	50	202	4636
MATURATION CHAMBER After treatment Static sampling	4	63	223	5843
MATURATION CHAMBER After treatment Static sampling	6	76	238	7761
MANUFACTURING ROOM BEFORE TREATING	104	1167	137	2353
MANUFACTURING ROOM After treatment Sampling while moving	9	114	46	630
MATURATION CHAMBER After treatment Static sampling	7	89	44	600
MATURATION CHAMBER After treatment Static sampling	8	101	50	691

2. In reference to the cheese maturation chamber, a highly contaminated environment is initially detected with an almost complete predomination of fungi (bacterial contamination levels are not detected).

After carrying out the environmental disinfection treatment, a significant reduction of the level of fungi detected is obtained, in the order of 53%. Said data is very significant given that the fungal
5 contamination levels found in this chamber are very high, and repeated sequential environmental disinfecting treatments are recommended until restoring microbial figures to acceptable levels.

In conclusion, given the data previously set forth
10 the significant effectiveness of the products proposed in this invention for disinfecting treatments of facilities, equipment and the environment, particularly in the food and agrifood industries, is demonstrated given the high level of reduction of the detected
15 microbial figures (in reference to both bacteria and fungi).

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